

### The State of EPS Recycling





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# EPS Foam – State of Recycling

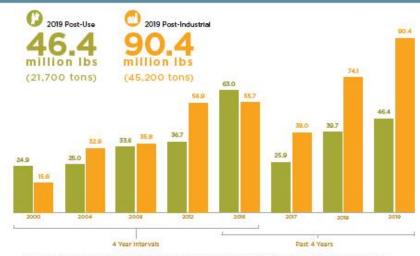




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#### COLLECTION OPTIONS & RESOURCES

Not away thing can be recycled at the time, in order for materials to be recycled, you need stable markets and a demand for end products. Each community has its own guidelines for which ploates are accepted, and these can very widely. To find out if EPS recycling is available in your area, with www.epsindustry.org, For consumers that do not have access to a lived drop off center, the EPS-IA sporsors a National Mell-Back Program Intended for smaller quantities of EPS which can be mailed vis USPS or UPS to more than 30 locations nationwide. Full instructions and a first of Mell Plack locations are wellable on the EPS-IA website.



EPS-IA has been committed to expanded polystyrene foam recycling advancements for over three decades. In 2019, EPS recycling trended upward as a result of expanded collection programs and major advancements in reprocessing technologies. This includes pyrolysis, a recycling process that can convert EPS waste into new polystyrene applications via reverse engineering to meet existing market demands. Another is radio frequency fusion technology, a new manufacturing process that can produce a variety of EPS applications with a minimum of 70% recycled content. EPS stands for Expanded Polystyrene which is also known as Styrofoam a TM of **DowDuPont** 

Myth – EPS aka Styrofoam is not recyclable.

Expanded polystyrene (EPS) is a unique plastic material that can be reincorporated back into its original manufacturing process. This allows the EPS manufacturers to use recycled polystyrene as a feedstock replacement when making new products. There are some applications, like food contact containers, that are unable to use post-use feedstocks because of FDA concerns with chain-of-custody for materials recaptured from the solid waste stream or product distribution channels. However, other applications can easily incorporate 20% recycled content and when properly engineered, performance specifications can be met at up to 50% recycled content.

## 2019 EPS Recycling Report



Pounds collected in 2017 dropped significantly due to the Green Sword, but quickly bounced back & after three years is now beginning a new growth trend.

- Based on total pounds reported by those that responded to the recycling survey, the recycling rate for 2019 was 26.4% for postuse EPS.
- In 2019 EPS-IA received responses from 63 out of 142 known recyclers, meaning the data represents 44% of EPS recycling locations surveyed.
- EPS-IA estimates the total recycling pounds reported conservatively represents 60-70% of all EPS collected in 2019.
- EPS-IA does not publish a recycling rate due to its potentially misleading nature:
  - to reflect increased recycling achievements from previous years due to higher production rates; or
  - to give the appearance of over-inflated percentages due to lower production rates than previous years.



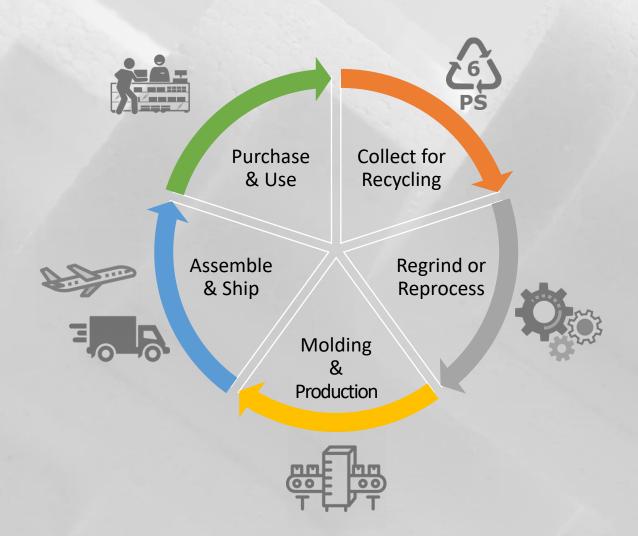
Expandable Polystyrene is easily used as 'regrind' feedstock replacement to produce ≥20% recycled-content EPS packaging.

Unexpectedly Circular ( )





## EPS Recycled Content Circular From Day One





EPS manufacturing facilities collect EPS waste material from consumer drop-off, retailers & end users. To the extent possible & dependent on supply & demand, recycled content is incorporated into new packaging. EPS-IA estimates that in 2019 ~25 million pounds was used as recycled content EPS packaging.



"This measure offers an innovative way to manage hard-to-recycle plastics, which not only will reduce waste but also support an emerging recycling industry."

- PA Governor Tom Wolf

Nine states have passed Advanced Recycling Bills:

Ohio Florida

Georgia Wisconsin

Iowa Tennessee

Texas Pennsylvania

Illinois

### Advanced EPS Recycling Innovations

### The Tipping Point for Contaminated Plastics Recycling

- Advanced recycling is a collection of technologies that enable a new way of plastic recycling.
  - Purification
  - Decomposition/Depolymerization
  - Conversion
- Promising solutions to dramatically increase plastic waste recycling.





Recognized by World Economic Forum as a technology pioneer 2020.

PYROWAVE

"Plastics waste is the new crude oil".

Jocelyn Doucet, Chief Executive Officer

# The State of EPS Recycling in Ohio

### Eco Development Drop off Center - Mason, OH

• Welcome Residential, Manufacturers, and Retail foam.

### City of Hilliard – Drop off Center – <a href="https://hilliardohio.gov/styrofoam-recycling/">https://hilliardohio.gov/styrofoam-recycling/</a>

City of Dublin - <a href="https://dublinohiousa.gov/styrofoam-recycling/">https://dublinohiousa.gov/styrofoam-recycling/</a>

#### Drop off Events in '21 and '22

- Montgomery County
- Keep America Beautiful
- Centerville, OH
- · Hilliard, OH

#### **County Involvement/Participating**

- Montgomery County <a href="https://www.montgomeryohio.gov/recycle-your-styrofoam-eps-locally/">https://www.montgomeryohio.gov/recycle-your-styrofoam-eps-locally/</a>
- Warren County Drop off
- Clark County Drop off

### Ohio EPS Manufactures that re-consume and or recycle

- Plasti-Fab Lebanon, OH
- Foam Holdings Lancaster, OH (Formally FPM)
- Global Foam Dayton, OH

# #1 Goal: Remove EPS from the waste stream and steer the material into the Circular Economy

### **Areas of Opportunity**

- Public and Private Drop off locations. Increase access to recycling.
- Manufacturing participation Limited space for equipment, encourage drop off.
- Education: All kinds, Drop off events, Media push through social and traditional
- Ohio Universities -14 four-year public universities with 24 branch campuses, 23 two-year community and technical colleges and more than 50 four-year private colleges and universities. "just over 500,000 students enrolled in spring 2022, per the National Student Clearinghouse Research Center"
- Hospitals Cold storage packaging
- Capture Appliance and Furniture delivery scrap (EPS and Cardboard)
- Encourage usage of Grants AOR, SWACO, Ohio EPA and Foam Recycling Coalition

Final Thought: Demand for EPS recycled content is here to stay therefore markets will continue to grow and require more of this valuable commodity.